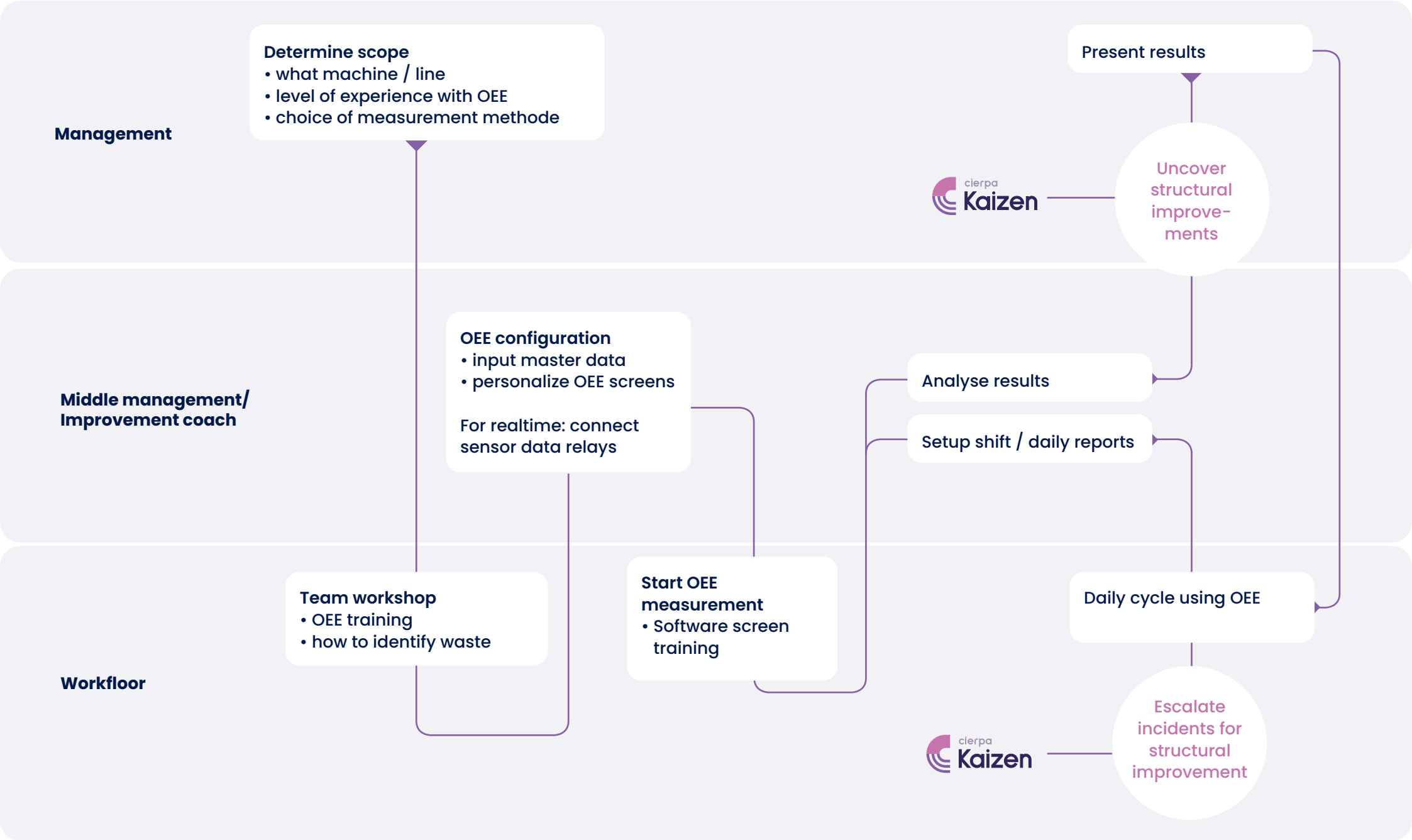Implementation route cierpa OEE